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300

PRELIMINARY STUDY ON CARBON DIOXIDE, TEMPERATURE AND HUMIDITY PROFILES IN A MANNED SUBMERSIBLE

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ABSTRACT

The purpose of this study was to investigate carbon dioxide concentration, temperature and humidity profiles in a manned submersible, to measure carbon dioxide production rates of divers at different activities, and to evaluate the carbon dioxide scrubber performance efficiency at different environmental conditions.

Carbon dioxide is continuously produced from divers and instantaneously removed by a scrubber in a manned submersible. The amount of CO₂ generated and the instantaneous CO₂ scrubbing efficiency determine CO₂ concentration in the submersible atmosphere. Temperature and humidity also vary with submersible operating conditions such as compression, decompression and temperature of surrounding sea water, etc. Both temperature and humidity normally increase during the compression stage and decrease during the decompression period.

Carbon dioxide, temperature and humidity inside the submersible atmosphere are varied instantaneously at different operating stages. The study was designed to monitor the submersible atmosphere in the JOHNSON-SEA-LINK II submersible at Harbor Branch Foundation. The atmosphere of the acrylic pilot sphere and aluminum lockout chamber were monitored in the study. Two Beckman CO₂ and O₂ sensors, four Omega thermistors and a six channel recorder were placed in the submersible. Wet bulb and dry bulb temperatures were used to measure the temperature and humidity of the atmosphere. The temperature and humidity in the pilot sphere normally ranged between 24-27°C and 80-85%, respectively. For a non-lockout dive in the diving compartment, the temperature and humidity were around 24°C and 100%, respectively. However, for a lockout dive, temperature was generally increased from 24°C to 31°C at a depth of 80.7 meters. The CO₂ production rate for the pilots and divers in the pilot sphere and diving compartment averaged 0.49 g/man-min and 0.61 g/man-min, respectively. CO₂ removed from each air stream through the CO₂ scrubber ranged between 22% to 34% and 29% to 44% in both the pilot sphere and diving compartment, respectively.

INTRODUCTION

Carbon dioxide (CO₂) is produced from divers and instantaneously removed by a scrubber in a manned submersible. The amount of CO₂ generated and the CO₂ removal determine the CO₂ concentration in the submersible. Temperature and humidity in the atmosphere are also varied with submersible operation stages such as compression, decompression and temperature of surrounding sea water. Both temperature and humidity profiles are normally increased during compression and decreased during the decompression period. The purpose of this study was to investigate carbon dioxide concentration, temperature and humidity profiles in a manned submersible and to measure carbon dioxide production of divers and carbon dioxide scrubbing efficiency in the submersible.

The study was carried out to monitor the atmosphere in the JOHNSON-SEA-LINK II submersible (Figure 1). The JOHNSON-SEA-LINK II has a transparent, four-inch thick acrylic plastic sphere. This chamber provides panoramic underwater visibility to the pilot and a scientist or observer. The vehicle has a separate welded aluminum pressure compartment which allows scientists, engineers and divers to lock out and work directly in the sea. An atmosphere monitoring system to observe the CO₂, temperature and humidity profiles was installed in both chambers of the submersible. Two Beckman Minos atmospheric carbon dioxide monitors were used to measure the partial pressure of carbon dioxide in the submersible. The sensors were calibrated prior to each dive and the sensor performance accuracy was $\pm 20\%$. Four Omega thermistors were used to monitor dry bulb and wet bulb temperatures of both chambers. Psychrometric charts are used to calculate the humidity content in the atmosphere (1). CO₂ sensors and thermistors were connected to a six channel chart recorder in the pilot sphere. CO₂ concentration, dry bulb and wet bulb temperatures were continuously monitored for each dive during the study period. The atmospheric monitoring system is shown in Figure 2.

RESULTS

The carbon, dioxide, temperature and humidity profiles are shown in Figures 3-7 for each dive. The profiles obtained in the study are varied with the submersible activities. The description of each activity is shown in the figures. Tables 1 and 2 indicate the CO₂ concentration, temperature and relative humidity profiles obtained from the study. For a typical lockout dive such as Dive No. 578, (Figure 6), as divers and pilots/observers entered into the chamber, the CO₂ concentration in both chambers started to build up as shown in Figure 6. When the CO₂ concentration was up to 5.0 mm Hg and 7.2 mm Hg in the pilot sphere and diver compartment, respectively, the CO₂ scrubber was turned on to scrub the CO₂ inside the submersible. CO₂ concentration was gradually scrubbed down to 1.2 mm Hg and 3.5 mm Hg, respectively, in both chambers. When the submersible reached the lockout site, the scrubber was secured and divers were ready for compression. CO₂ concentration increased up to 4.0 mm Hg during the compression period as shown in Figure 6. After inside pressure reached the bottom depth pressure, the hatch door was opened and one diver went out in the sea for the mission. While the other diver attendant remained in the chamber, CO₂ concentration was continuously building up to 7.5 mm Hg. As the mission diver completed the dive and returned to the chamber, the hatch door was closed. CO₂ was increased from 7.5 mm Hg to 9.0 mm Hg during this short period. The CO₂ concentration was then rapidly decreased as the decompression started in the chamber. The CO₂ concentration decreased during the decompression travel intervals and slightly in-

creased at each decompression stop. During each decompression interval, diving gas was released from the chamber and CO₂ concentration in the chamber atmosphere decreased, correspondingly. At each decompression stop the CO₂ concentration tended to equilibrate inside the chamber and the divers continued to produce CO₂. CO₂ concentration was gradually increased as shown in the CO₂ profiles. For a non-lockout dive, such as Dive No. 541, (Figure 4), the CO₂ concentration in the chambers was mainly dependent upon the operation of the CO₂ scrubber. CO₂ concentration was gradually built up to about 8.0 mm Hg when the CO₂ scrubber was off and gradually scrubbed down to 1.75 mm Hg during CO₂ scrubber operation period. The CO₂ profile patterns were somewhat different for each dive as shown in Figures 3-7. CO₂ concentrations in the diving compartment were normally higher than in the pilot sphere. The variation could be due to different activities and comforts in both chambers.

An air conditioning unit was installed in the pilot sphere. The temperature and humidity in the sphere were mostly regulated by the air conditioning system. For most of the dive, the temperature normally ranged between 24-27°C and the humidity was about 80-85% in the pilot sphere. In the diving compartment, humidity and temperature were mostly around 100% and 24°C for the non-lockout dive. However, for a lockout dive, temperature was normally increased rapidly from 24°C at surface level to 31°C at 82.7 meters and then gradually decreased to 27°C in 10 minutes inside the chamber. When decompression started in the chamber, temperature was decreased to 16°C and then changed along with decompression travels and stops. During each decompression interval, temperature was decreased as diving gas was released to the ambient sea water. While at each decompression stop, atmosphere temperature tended to equilibrate inside the chamber. Temperature slightly increased as observed in the profiles. Dry bulb temperature was generally slightly higher than wet bulb temperature in the diving compartment. However, during the decompression period, the wet bulb temperature could be higher than the dry bulb temperature as shown in most of the lockout dives.

Once the CO₂ profiles is obtained from the submersible, the CO₂ production rate and CO₂ scrubber efficiency can be calculated using a material balance scheme (2,3). CO₂ is continuously carried away by the flow Q. The final equilibrium CO₂ concentration in the chambers, C_f, becomes:

$$C_f = C - (C_0 - C_f) e^{-kt}, \text{ when the scrubber is on} \quad (1)$$

or

$$C = kt + C_0, \text{ when scrubber is off} \quad (2)$$

CO₂ production rate and CO₂ scrubbing efficiency can be calculated as follows:

$$E = k V/Q \quad (3)$$

$$G = EQC_f, \text{ when scrubber is on} \quad (4)$$

or

$$G = kV, \text{ when scrubber is off} \quad (5)$$

Where:

C = CO₂ concentration at any instantaneous time in the chamber in g/ℓ

C_f = final equilibrium concentration in g/ℓ, C_f is defined as the concentration in the chamber when the amount of CO₂ produced is equal to the amount of CO₂ removed by the scrubber

C₀ = initial CO₂ concentration in g/ℓ

t = elapsed time in minutes

Q = air stream scrubbing rate in ℓ/min.

V = chamber volume in liters

R = CO₂ removal rate in g/min.

E = instantaneous scrubber performance efficiency
G = CO₂ production rate
k = constant in (min.)⁻¹
k value could be obtained by plotting ln (concentration) or concentration vs. elapsed times in equation (1) and (2), respectively. The slope of the straight line is the k value. C_f could be obtained by knowing the k value and any instantaneous concentration at each specific elapsed time.

Tables 1 and 2 show the CO₂ production for each diver in the pilot sphere and diver compartment, respectively. The CO₂ production rate in the pilot sphere averaged around 0.42 g/man-min during the period the submersible travelled to the lockout site. As the mission was completed and the submersible was on its way back to the surface, the CO₂ production was about 0.56 g/man-min.

Divers produced CO₂ in the diving compartment averaging around 0.63 g/man-min as the submersible was travelling to the lockout site. The diver attendant during the compression period waiting for the mission diver to return to the chamber had a 0.59 g/man-min CO₂ production rate. Workload, pilot, diver's activities and environmental comforts in both chambers could contribute to the different amount of CO₂ production. Table 3 shows the CO₂ production at various workloads and activities. The workload of piloting the JOHNSON-SEA-LINK II could be said to range between driving a car in light traffic and piloting a DC-3 in a level flight (4,5,6).

The CO₂ scrubbers used in the submersible consist of two semi-circular halves which clamp together around the power unit forming a doughnut-shaped ring with an inner and outer wall of perforated stainless steel lined with filter material. The dimensions of the canisters are 33 cm O.D. x 20.3 cm I.D. x 14.6 cm thickness. 5.89 kg of Sodasorb H.P. is packed in the canister. Two boxer fans in series powered with 28-31 Volts DC at 2 amps draws the air stream through the canister bed and exits through the fans in the pilot sphere. The air stream scrubbing rate at atmospheric pressure is 2.52 m³/min. In the diver compartment, a Lindberg-Hammer motor and blower adapted to fit the canister scrubber is powered with 24-60 V AC or DC at 3-4 amps. Air streams are pulled by the motor and pushed through the canister bed. The air scrubbing rate for this scrubber configuration is 1.33 m³/min. at atmospheric pressure and progressively decreasing to 0.849 m³/min. in air at 8.57 atm (76.2 m of seawater).

CO₂ removal from each air stream through the scrubber at one atmosphere ranged between 22% to 34% and 29% to 44% in both the pilot sphere and diver compartment, respectively. The scrubber configuration and scrubbing rate could cause different scrubbing efficiencies in the submersible. Since the CO₂ scrubber was not operated during the compression period, CO₂ scrubber performance efficiency was not evaluated in the submersible at greater depths.

CONCLUSIONS

This is a preliminary study to investigate the profiles of CO₂, temperature and humidity in a manned submersible. Due to CO₂ sensor's performance, the results shown in this report had a range of ± 20%. This study reveals that the temperature and humidity in the pilot sphere ranged between 24-27°C and 80-85%, respectively. For a non-lockout dive in the diving compartment, the temperature and humidity were around 24°C and 100%, respectively. However, for a lockout dive, temperature was generally increased from 24°C to 31°C at a depth of 80.7 meters. The CO₂ production rate for the pilots and divers in the pilot sphere and diving compartment averaged 0.49 g/mm-min. and

0.61 g/mm-min., respectively. CO₂ removed from each air stream through the CO₂ scrubber ranged between 22% to 34% and 29% to 44% inside both the pilot sphere and diving compartment, respectively.

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Table 1. Temperature, Humidity and Carbon Dioxide Profiles in the Pilot Sphere

Dive No.	Temperature (C°)	Relative Humidity (%)	CO ₂ Concentration (mmHg)	CO ₂ Production (g/man-min)		Instantaneous Scrubbing Efficiency (%)
				Travel to Working Site	Submersible Working Site	
538	17-27	75-85	0.4-	0.47±0.20	0.59±0.30	25±4
541	21-27	80-85	0.4-6.5	0.44±0.10	0.73±0.32	22±9
543	24-30	77-93	0.32-7.0	0.46±0.06	0.44±0.08	24±4
544	22-27	79-90	0.32-7.4	0.32±0.05	0.48±0.07	26±5
578	21-30	75-85	0.7-7.0	-	-	-
579	21-31	79-90	0.67-5.5	0.44±0.09	0.44±0.08	34±2
581	17-30	75-90	0.85-5.0	0.44±0.11	-	33±2
594	23-30	85-90	0.65-6.5	0.38±0.04	0.66±0.03	32±6

Table 2. Temperature, Humidity and Carbon Dioxide Profiles in the Diving Compartment

Dive No.	Temperature (C°)	Relative Humidity (%)	CO ₂ Concentration (mmHg)	CO ₂ Production (g/man-min)		Instantaneous Scrubbing Efficiency (%)
				Travel to Working Site	Compression Period (Depth in meter)	
538	17-31	96-106	0.8-7.0	0.76±0.25	0.69±0.32 (79.24)	35±19
540	19-32	97-100	1.8-10.0	0.63±4.0	0.45±0.18 (79.24)	37±15
541	24-27	97-99	1.2-7.2	0.51±0.21	-	29±15
543	19-32	97-100	0.6-5.0	0.44±0.12	0.63±0.09	32±10
544	19-31	99-100	0.6-5.2	0.85±0.27	0.48±0.10 (79.24)	44±2
579	19-31	97-100	1.2-7.4	0.64±0.11	0.70±0.03 (260)	38±6
581	17-31	75-90	0.85-9.0	0.48±0.04	-	44±4
594	23-29	97-100	1.2-5.0	0.69±.15	-	39±9

Table 3. Carbon Dioxide Production Rate at Various Workloads

	Production Rate (g/min - person)	Reference
Driving a car in light traffic	0.43	Fletcher (3)
Piloting DC-3 in level flight	0.60	Fletcher (3)
Calculating	0.59	Passmore (4)
Writing	0.62	Passmore (4)
Resting at Sea Level	0.48	Bradley et al. (5)
45.7 m (150 ft)	0.48	Bradley et al. (5)
91.4 m (300 ft)	0.56	Bradley et al. (5)
137.2 m (450 ft)	0.49	Bradley et al. (5)
182.9 m (600 ft)	0.56	Bradley et al. (5)

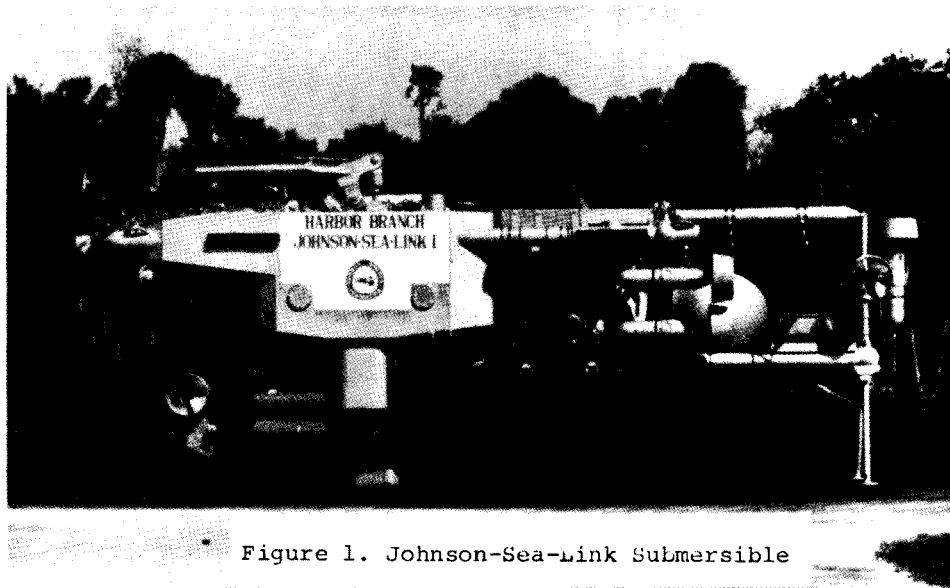
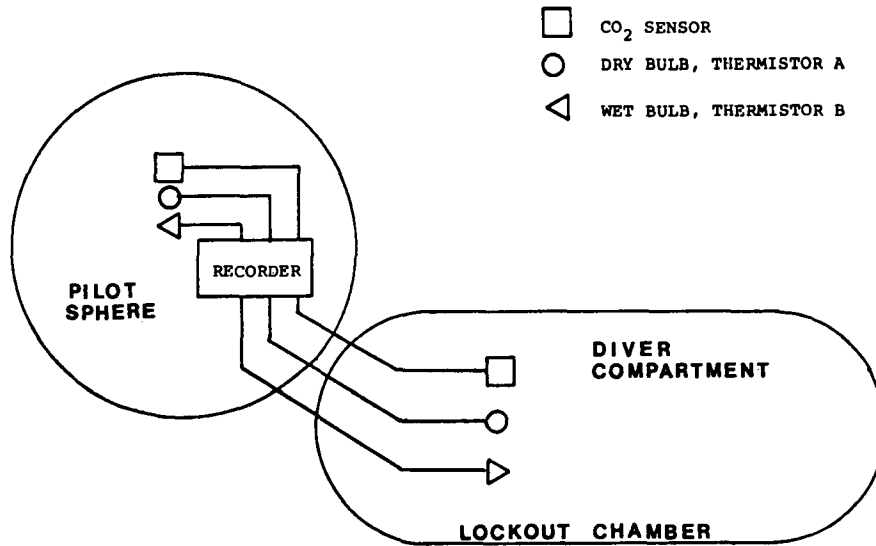


Figure 1. Johnson-Sea-Link Submersible



DIMENSIONS

	<u>Pilot Sphere</u>	<u>Diver Compartment</u>
LENGTH		8'
OUTSIDE DIAMETER	66"	59½"
INSIDE DIAMETER	58"	53"
HATCH CLEAR OPENING (DIAMETER)	18"	20"
MATERIAL	Acrylic plexiglas "G" Annealed	Aluminum Alloy 5456

Figure 2 Atmosphere Monitoring System in the Johnson-Sea-Link Submersible

Figure 3. Temperature and CO₂ Profiles (Dive No. 540)

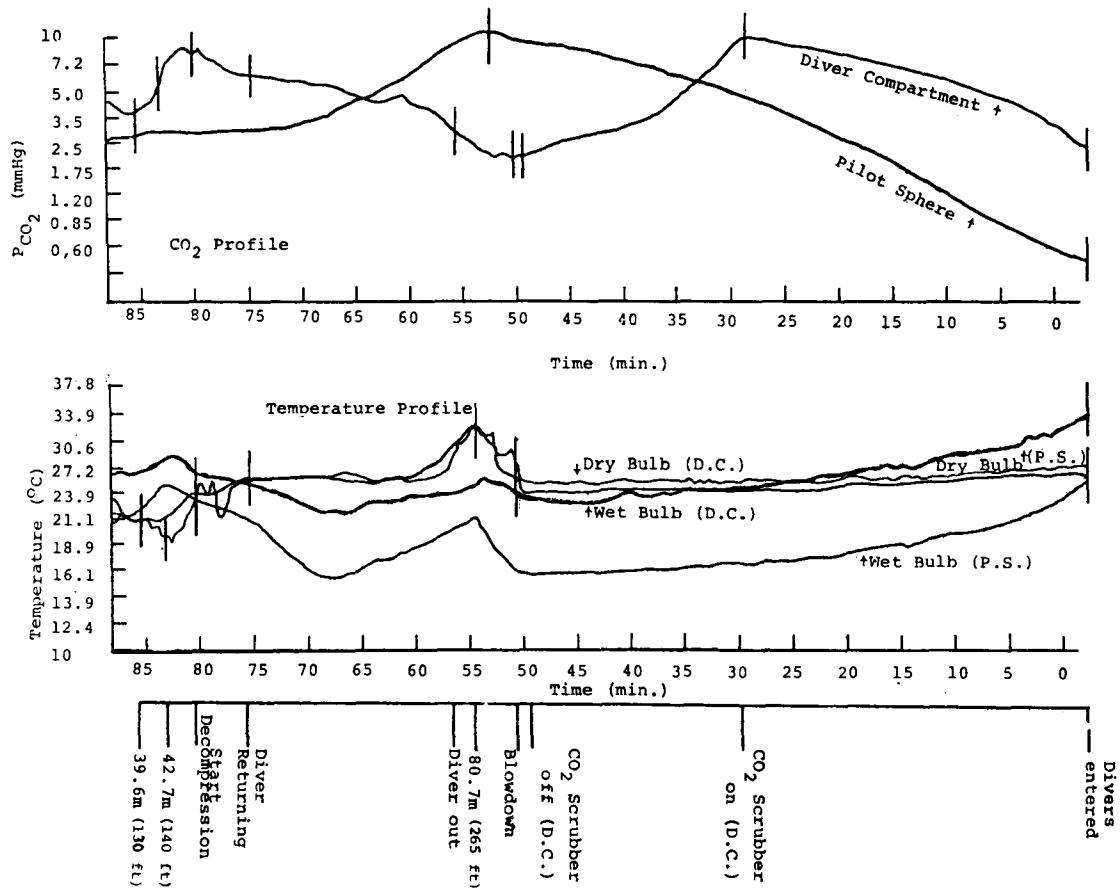


Figure 4 Temperature and CO₂ Profile (Dive No. 541)

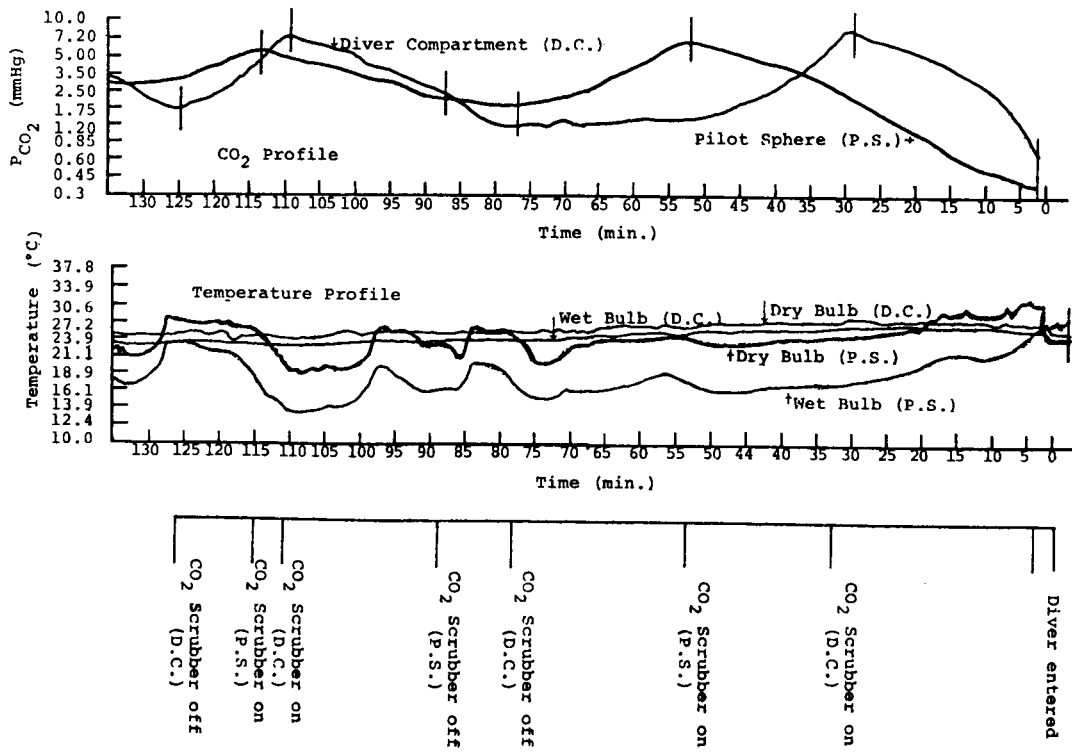
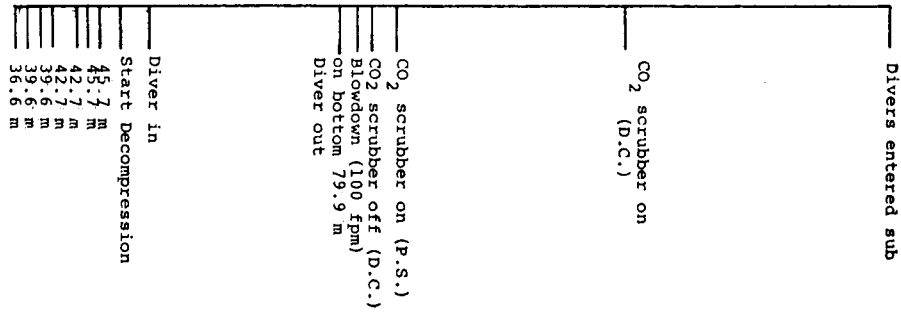
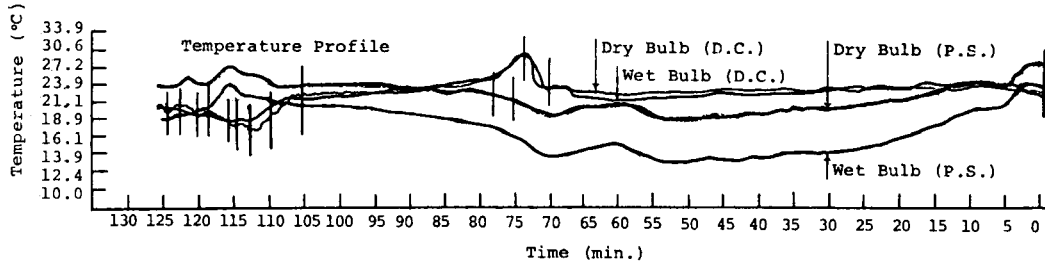
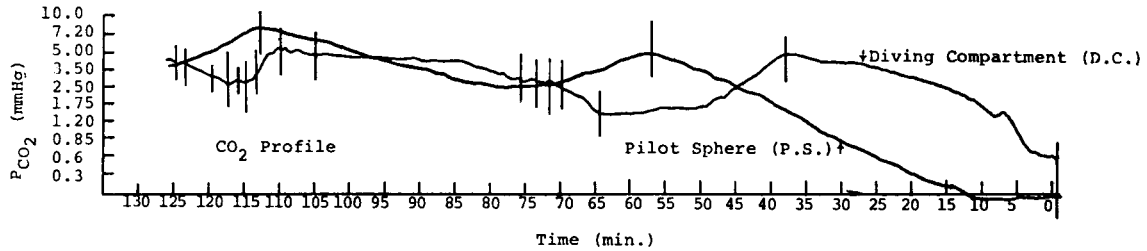


Figure 5 Temperature and CO₂ Profiles (Dive No. 544)



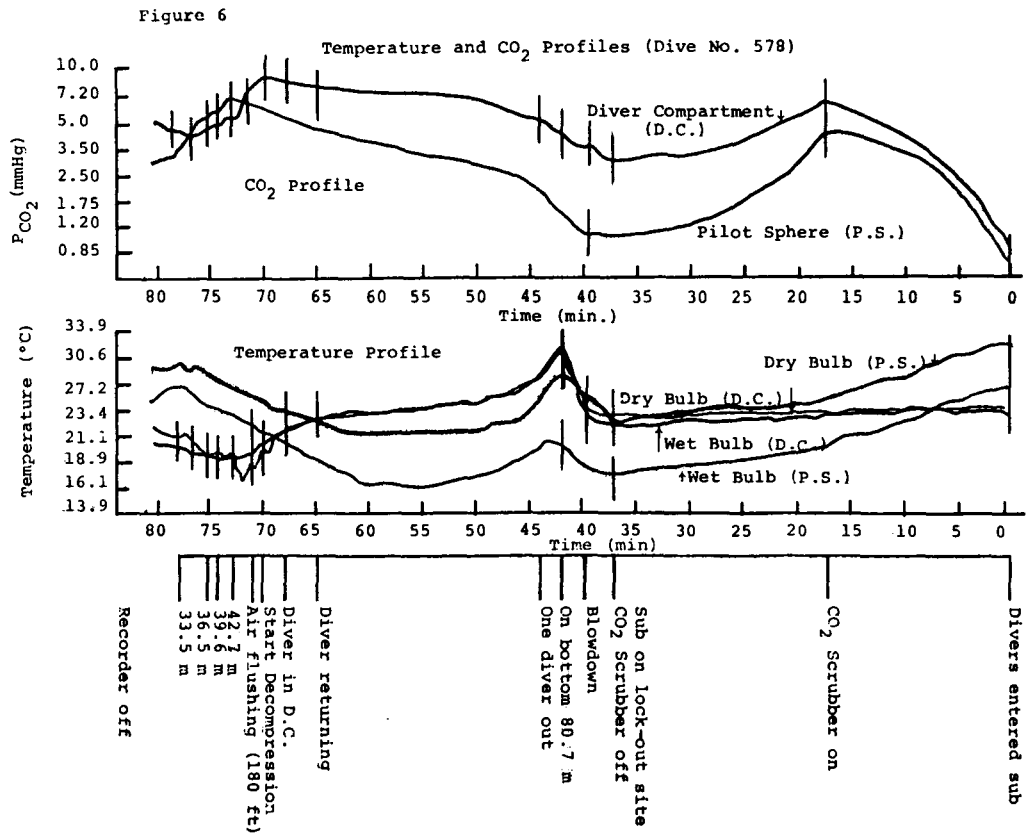


Figure 7 Temperature and CO₂ Profiles (Dive No. 581)

